
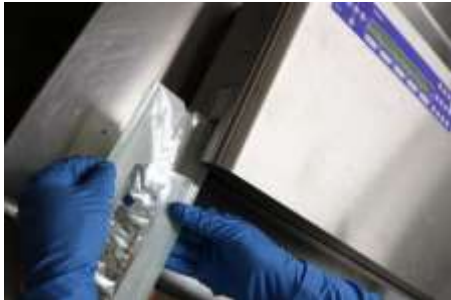




<b>Brand Name of Product</b>	Pouch Seal Integrity Test
<b>Generic Name of Product</b>	Pouch Seal Integrity Test
<b>Product Code Number(s)</b>	PS-001, TPS-001
<b>Intended Use</b>	To test the integrity of the seals for heat seal and self- seal pouches.
<b>Range of Applications for Product</b>	Testing the sealing process for both paper/poly and Tyvek®/poly packaging material for an intact seal, punctures, tears and open seals of heat seal pouches.
<b>Key Specifications of Product</b>	<ul style="list-style-type: none"> <li>● Push Indicator Dye Test</li> <li>● Seal Test Results Sheets</li> </ul>

<b>Shipping &amp; Storage</b>	
<b>Shipping Conditions &amp; Requirements</b>	
<b>Storage Conditions</b>	
<b>Packaging Conditions</b>	
<b>Shelf Life</b>	

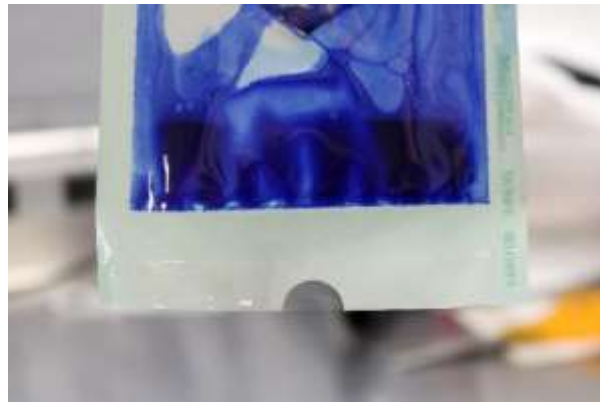
<b>Instructions for Using Product</b>	
<b>Description of Use(s)</b>	Testing the seal integrity with an indicator dye test.
<b>Preparation for Use</b>	Put on gloves to prevent any ink that might leak out of the pouch on to the hands.
<b>Diagrams (drawings, pictures)</b>	<div style="display: flex; flex-wrap: wrap; justify-content: space-around;"> <div style="text-align: center;">  <p><b>Fig. 1</b></p> </div> <div style="text-align: center;">  <p><b>Fig. 2</b></p> </div> <div style="text-align: center;">  <p><b>Fig. 2</b></p> </div> <div style="text-align: center;">  <p><b>Fig. 3</b></p> </div> </div>



**Fig. 3**



**Fig. 3**



**Fig. 4**

<b>Steps for Use of Product</b>	<ol style="list-style-type: none"> <li>1. Test daily for each sealing device.</li> <li>2. With gloves on, place the Push Indicator Dye Test® in the pouch and seal pouch. <b>Figure 1, 2</b></li> <li>3. Once sealed, place pouch on wipeable surface as the ink will soak through the paper on the back of the pouch.</li> <li>4. Break the test pack by sliding three fingers in the direction of the arrow of the push indicator to break so the ink drains out and into the pouch towards the seal. <b>Fig. 3</b></li> <li>5. Once the ink has been released from the packet, allow the dye to be in contact along the full length of the seal. <b>Figure 4</b></li> <li>6. Visually examine immediately, check for broken areas or channels that have occurred in the heat seal joint.</li> <li>7. Document the results and approve test results on the Seal Test Sheet.</li> </ol>
<b>Contraindications of Test Results</b>	
<b>Documentation</b>	
<b>Special Warnings and Cautions</b>	
<b>Disposal</b>	

<b>Reprocessing Instructions</b>	
<b>Point of Use</b>	
<b>Preparation for Decontamination</b>	
<b>Disassembly Instructions</b>	
<b>Cleaning – Manual</b>	
<b>Cleaning – Automated</b>	
<b>Disinfection</b>	
<b>Drying</b>	
<b>Maintenance, Inspection, and Testing</b>	
<b>Reassembly Instructions</b>	
<b>Packaging</b>	
<b>Sterilization</b>	
<b>Storage</b>	
<b>Additional Information</b>	
<b>Related Healthmark Products</b>	

<b>Other Product Support Documents</b>	Sterilization Brochure, Sterilization Price List
<b>Reference Documents</b>	SO11607-2-2006
<b>Customer Service Contact</b>	Healthmark Industries Company, Inc. 33671 Doreka Fraser, MI 48026 1-586-774-7600 <a href="mailto:healthmark@hmark.com">healthmark@hmark.com</a> <a href="http://hmark.com">hmark.com</a>

2018-08-28 Suzanne Latta