

Instructions for Use: Tube Brushes

Brand Name of Product	Tube Brushes for Cleaning Lumens
Generic Name of Product	Tube brushes, reamer brushes, trumpet valve brush
Product Code Number(s)	4030, 4031, 52003-35, 4032, 4033, 4034, TR350109, TR350232, TR350233, TR350354, TR350429, TR150483, TR150221, TR360231, TR160617, TR52003-21/S, 10-1660, TR03020, 52003-27, 4035, 4041, 4036, 4037, 4038, 4039, 10-1664, 10-1668, 24-1-035, 24-1-040, 24-1-055, 24-1-045, 24-1-050, 24-1-060, 24-1-007, 24-1010, 24-1-015, 24-1-020, 24-1-025, 24-1-030, RB300105, RB310306, RB310307, 3770, RB300105, RB310306, RB310307, 3770, 130-38.
Purpose of Product	To assist in cleaning of the channels and lumens of cannulated medical devices in conjunction with a suitable cleaning solution according to the manufacturer's IFU of that specific device.
Range of Applications for Product	Any cannulated medical device for which brushing of internal channels is a recommended step in the cleaning process by the original manufacturers of the medical device IFU.
Key Specifications of Product	<ul style="list-style-type: none"> ● Reusable ● Nylon bristles ● Stainless steel twisted wire ● Variety of lengths and diameters for the great variety of surgical instruments

Shipping & Storage

Shipping Conditions & Requirements	
Storage Conditions	
Packaging Conditions	
Shelf Life	

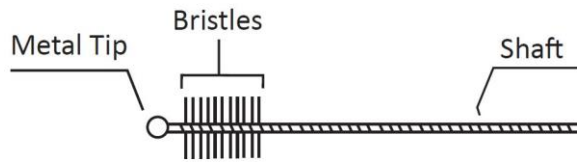
Instructions for Using Product

Description of Use(s)	
Preparation for Use	<ul style="list-style-type: none"> ● Cleaning any cannulated medical device, such as a suction tube, requires the use of the proper size cleaning brush in accordance with the medical device manufacturers' IFUs. ● It is important to match the diameter size of the brush you are using with the channel you are cleaning. ● The Healthmark Brush Sizing Chart or similar type of tool may be used to select the proper diameter brush. ● It is also critical to select a brush that is longer than the channel to ensure that the entire channel receives cleaning action. ● It is also important to be sure the material composition of the brush bristles is suitable for the device to be cleaned. This should be in compliance with the device manufacturer's IFU for the device. ● Brushes should be inspected prior to each use to be certain they are not worn, frayed or damaged. If discrepancies are noted, the brush should be discarded and not used. ● Brushes should also be inspected between uses for any residual organic soil that may cross-contaminate the next device cleaned. If there is visual soil, the brush should be cleaned in accordance with the method(s) described below.
Diagrams (drawings, pictures)	
Steps for Use of Product	Consult the manufacturer's IFU for the device you are cleaning and follow those instructions closely.
Interpretation of Results	
Contraindications of Test Results	
Documentation	
Special Warnings and Cautions	<ul style="list-style-type: none"> ● Tube style brushes are intended for use as cleaning tools only. They are not for use in patient care or aseptic techniques. ● Healthmark recommends that brushes are thoroughly cleaned between each device and disinfected at least daily, preferably between each use. See instructions for reprocessing below.

Disposal	Because tube brushes are used to clean patient-used medical devices, it is recommended to dispose of them in the biohazard container with other contaminated devices.
-----------------	---

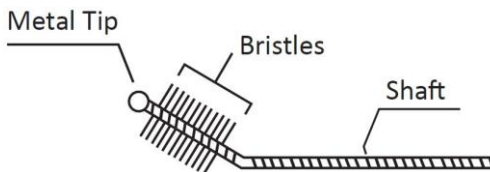
Reprocessing Instructions

Point of Use:	
Preparation for Decontamination:	<ol style="list-style-type: none"> 1. Rinse gross contaminants from the brush in a deep sink and a spray apparatus, such as a shower gun. 2. Use the facility's cold-water supply for this rinsing.
Disassembly Instructions:	
Cleaning – Manual:	<ul style="list-style-type: none"> ● Brushes may be cleaned manually utilizing a high alkaline instrument detergent or an enzymatic detergent with the suitable enzymes for cleaning the types of soil the brush may come in contact with during use (i.e., protease, lipase, etc.). ● The IFU for the cleaning agent should be followed closely to ensure sufficient exposure time is allowed for the cleaning solution to work. ● It is recommended that agitation accompany the cleaning process to improve results. This is accomplished by at least swishing the brush and physically rubbing the bristle in the cleaning solution between gloved fingers.
Cleaning – Automated:	<ul style="list-style-type: none"> ● Machine cleaning is recommended in a washer disinfector cleared by the FDA. ● Products should be positioned in the washer to allow maximum water penetration and drainage. ● No overlapping - partially covered devices will not be washed properly ● Brushes should be secured in some way, such as the use of a wire or perforated tray that has a wire or perforated lid and bottom, to prevent brushes from blowing around the wash chamber during cleaning. A container, such as the brush cleaning tube from Healthmark, is a suitable solution. ● Brushes can be cleaned with the facilities approved cleaning solution used in the departments washer disinfector. ● For final rinse of critical water is recommended. ● The standard program to include: <ol style="list-style-type: none"> 1. Pre-wash with cold water (<100°F) rinse for a minimum of 2 minutes. 2. Washing cycle with alkaline or enzymatic detergent at temperature recommended by the detergent manufacturer for a minimum of 4 minutes. 3. Washing cycle with neutral pH or neutralizing detergent at temperature recommended by the detergent manufacturer for a minimum of 2 minutes. 4. Rinse cycle for a minimum of 1 minute with critical water. 5. Thermal disinfection of up to 195°F in compliance with the washer manufacturer recommendations for time and temperature. 6. Drying cycle at temperature not to exceed 240°F. 7. Caution when unloading machine as products will be hot. 8. Visual inspection is required to ensure complete removal of soil. 9. If product still shows soil repeat program.
Disinfection:	<ul style="list-style-type: none"> ● The thermal disinfection stage of an automated washer is sufficient for disinfection of the cleaning brushes. Minimum temperature should be 180°F and not exceed 200°F. ● Brushes may be disinfected with liquid chemical disinfectants in accordance with the disinfection manufactures' IFUs. Be sure to check material compatibility information from the disinfectant manufacturer. Should be compatible with nylon and with stainless steel.
Drying:	
Maintenance, Inspection and Testing:	<ul style="list-style-type: none"> ● Inspect for wear, fraying or damaged bristles or the twisted wire shaft. If observed, the brush should be discarded in compliance with the disposal instructions described above. ● Brushes should also be inspected between devices for any residual organic soil that might contaminate the next device cleaned. If there is visual soil, the brush should be cleaned in accordance with the method(s) described above. ● Examples of brush damage (Inspection)



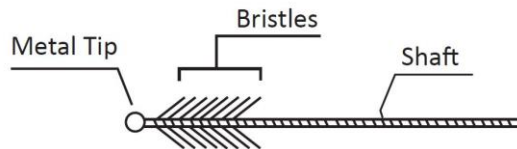
Normal Brush

Damaged brushes should not be use if your brush looks like the examples below, when compared to a new brush.



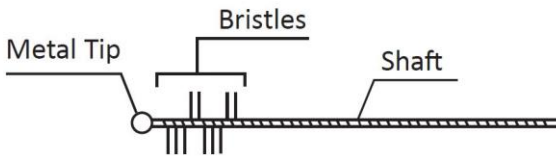
Damage to the shaft

If the shaft is bent in any way from the original position do not use.



Fallen bristles

If bristles are fallen not upright compared to the original position do not use.



Loose or missing bristles

If bristles are missing in spots / location from the original position do not use.

Reassembly Instructions:

Packaging:

Sterilization:

Terminal sterilization of brushes is not normally necessary. However, these brushes are compatible with steam sterilization.

Storage:

Additional Information:

Follow all manufacturers' directions for proper usage and disposal of all cleaning agents and chemical disinfectant agents.

Related Healthmark Products

Brush Cleaning Tools

Other Product Support Documents

Prosys Brochure, Prosys Pricelist

Reference Documents

Customer Service contact:

Healthmark Industries Company, Inc
 33671 Doreka
 Fraser, MI 48026
 1-586-774-7600
healthmark@hmark.com

